



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2370-1

Job Sheet 198642



Part No: D2370-1

Job Qty: 1 pcs

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/31/19

Job Tracking No:

Due Date: 8/30/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
100	Purchasing	1 pcs	8/30/19	8/30/19	0.00	0.00	Purchasing - 1		AUG 16 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	8/30/19	8/30/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		AUG 16 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S206180



Part: D2370-1

Job No: 198642

Serial No/Batch: S206180

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/16/19

Plex 7/31/19 3:10 PM Dart.Lavoie.Chanta

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				120 QC 6	1 pcs
QC 6 - 68	DAS				
QC 6 - 61	81				
QC 6 - 40	9-89				
QC 6 - 81					
130 Small Fab - 2 - B4B	1 pcs	8/30/19	0.00 0.50	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	AUG 28 2019
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				140 QC 5	1 pcs
QC 5 - 12					
QC 5 - 17					
QC 5 - 18					
QC 5 - 19					
QC 5 - 22					
QC 5 - 24					
QC 5 - 3					
QC 5 - 43					
QC 5 - 49					
QC 5 - 51					
QC 5 - 58	smrs				
QC 5 - 68	19/8/28				
QC 5 - 9					
QC 5 - 50					
QC 5 - 30					
QC 5 - 40					
QC 5 - 61					
QC 5 - 81					
150 Packaging 3-1 - Stock - B4B	1 pcs	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	AUG 28 2019
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Plex 7/31/19 3:10 PM Dart.Lavoie.Chanta	

					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	1 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21	AUG 28 2019
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 100 - Purchasing - Issue p/o: _____ Order: Model 12-2A undrilled with grey pad & black belts Supplier: Femo						
Descriptions: Aviation Letter of compliance required						
110 - Receive & Inspect for Damage & Mat'l Certs - Insure that letter of compliance is attached to w/o						
120 - QC6- All purchased or subcontracted products						
130 - Small Fab - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg						
140 - QC5- Inspect part completeness to step on W/O - Check for loose rivet						
150 - Identify as per dwg & Stock LOCATION :ST208						
160 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D2370-1P	Litter Frame Assembly	1 pcs (1 ea)	100-Purchasing	52006178		
D2374	Stud	4 pcs (4 ea)	130-Small Fab - 2 - B4B	5191634		
D2378	Bolt	4 pcs (4 ea)	130-Small Fab - 2 - B4B	5205647		
D2484	Locknut	4 pcs (4 ea)	130-Small Fab - 2 - B4B	31604029		
NAS1149D0416J	Washer	4 Ea (4 ea)	130-Small Fab - 2 - B4B	51113151		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Purchasing	D2370-1P	1	0	0		
130-Small Fab - 2 - B4B	D2374	4	40	0		
	D2378	4	9	0		
	D2484	4	46	0		
	NAS1149D0416J	4	1,827	0		
Part Specifications						
Specifications could not be found.						

Plex 7/31/19 3:10 PM Dart.Lavoie.Chantal

ITEM	QTY	PN	DESCRIPTION
	X	D2370-041	LITTER ASSEMBLY
1	1	D2370-1	LITTER FRAME ASSY
2	1	D4812-041	PATIENT STOP ASSY

D2370-1 LITTER FRAME ASSEMBLY

D4812-041 PATIENT STOP ASSY

POSITION PATIENT STOP OVER
FWD STUDS AND SECURE
WITH PIP PINS

RELEASED
2013-05-16

D2370-041 LITTER ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 26.73 Lbs

D	0.007 HOLES WERE 0.010 HOLES, 2PL ON CS-2 CREATED 1" AND 0.01 ASSEMBLY FOR CRYSTAL	DB	13.03.27
C	ADD 4 TERMINAL FOR CRYSTAL, NO SCREWS, TAPPED HOLES AND 0.007 W/BS 0.34	KE	00.11.21
B	ADDED 0.010 HOLES	KE	04.08.00
A	NEW ISSUE	NA	03.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB	DRAWING NO.	REV. D
CHECKED	AP	D2370	SHEET 1 OF 2
MFG. APPR.	AP	TITLE	SCALE
APPROVED	AP	LITTER ASSEMBLY	NTR
DATE	13.03.27	COPYRIGHT © 1984 BY DART AEROSPACE LTD All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or by any information storage and retrieval system, without permission in writing from DART AEROSPACE LTD.	

ITEM	QTY	P/N	DESCRIPTION
	X	D2370-1	LITTER ASSEMBLY
1	4	D2374	STUD
2	4	D2378	MOUNTING BOLT
3	2	D2379	RESTRAINT BELT
4	1	D2381-1	LITTER FOOT PAD
5	1	D2381-3	LITTER HEAD PAD
6	4	D2484	LOCK NUT
7	1	D2485	LITTER FRAME
8	4	AN980J416L	WASHER

TRANSFER DRILL
Ø0.257 (DRILL F) THRU
2 PL

6.870 REF

18.860
REF

D2485 LITTER FRAME

D2379 RESTRAINT BELT
2 PL

D2374 STUD
D2378 MOUNTING BOLT
AN980J416L WASHER
D2484 LOCK NUT
4 PL

D2381-3 LITTER HEAD PAD

D2381-1 LITTER FOOT PAD

D2370-1 LITTER ASSEMBLY

RELEASED
2013-05-15

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2370-1" USING A REMOVABLE TAG AS PER QSI 044 METHOD 8.6
 - 7) WEIGHT: 24.09 Lbs
 - 8) TRANSFER DRILL USING D4812-041 AS TEMPLATE. ENSURE FIT AND REMOVE FOR SHIPPING

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. D
MFG. APPR.	AP	D2370	SHEET 2 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	LITTER ASSEMBLY	NTS
DATE	13.03.27	COPYRIGHT © 1998 BY DART AEROSPACE LTD This document is the property of DART AEROSPACE LTD. It is to be used only for the purpose intended and is not to be reproduced or transmitted in any form or by any means electronic or mechanical, including photocopying, recording, or by any information storage and retrieval system, without prior written permission from DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044198



Supplier: FER002-VU
Ferno Aviation Inc.
735-B Branch Dr.
Alpharetta, GA 30004 USA
Phone: 770 521 1005
Fax: 770 521 0910

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044198
PO Date: 8/2/19
Due Date: 8/30/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2019-08-02

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		D2370-1P			Litter Frame Assembly As Per Dwg D2370 RevD MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS	Firmed		8/30/19	4 pcs	0 pcs	4 pcs	\$1,910.00/pcs	\$7,640.00
Line Item Note: Work Orders 198642; 198643; 198644 & 198645													
												Grand Total: \$7,640.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



Plex 8/2/19 10:06 AM Dart.Guerin.Kimberley



735B Branch Drive
735-B Branch Dr
Alpharetta, GA 30004

Packing Slip

DATE	PACKING SLIP NO.
8/6/2019	19844

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO POHB044198

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB
POHB044198 ✓	Net 30	KD	8/6/2019	Fed-X Ground	Alpharetta,GA
ITEM	DESCRIPTION			QTY ORD.	QTY DEL.
12-2A (DART) ✓	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints S/N: 19N414606, 19N414607 (HS Code 8803.30.00.00) Order will ship via Fed-X Ground using account #151793240.			4	2 ✓

RECEIVED
AUG 12 2019
DART AEROSPACE LTD.

F-7759 2282 8354

Thank you for your order!

FERNO Aviation, INC.

7353 Branch Drive
Alpharetta, GA 30004

Telephone: 770.521.1005
Fax: 770.521.0910

CERTIFICATE OF CONFORMANCE

Date: 8/6/19
Customer: Dart Aerospace
PO Number: POHB044198 ✓

Part No	Description	Serial No
12-2A (Dart) ✓	12-2 Litter Assembly w/ Gray FAA Approved Cover and Black FAA Approved Restraints	19N414606 19N414607

We hereby certify that all items in the above shipment have been produced, inspected and found to be in compliance with applicable drawings, customer specifications, and purchase order requirements. All documents utilized were the latest revision in effect on the date of this order, or as specified by buyer.

Earl Choy

Earl Choy
QA, Ferno Aviation

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522



Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 7/15/2019
Print Time: 3:31:33PM
Page: 1

FAA R.S. #: YB1R632K

Packing Slip: 28136

PACKING SLIP / CERTIFICATION

Cust. ID: F38 TERMS: Net 30

Ship To: Ferno Aviation 735-B Branch Drive Alpharetta GA 30004	Sold To: Ferno Aviation 735-B Branch Drive Alpharetta GA 30004
--	--

PO: 11964 Ship Via: UPS 1- Ground FOB: ORIGIN
Ship Date: 7/15/2019 SO: 104700 Sales Person: Duncan, Virginia

***** Ship UPS Ground Prepay and add to Invoice *****

Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	50.00 EA	50.00	0.00	STFL	E
Description: STFC3030-810 Stretcher Belt -					

3748 7/17/19

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY: 